

Date: Thursday, 17/07/2008 1:36:10 PM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: UPPER BLADE SUPPORT ASSY

Job Number: 40597

Part Number: PB674300175

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

PD 08-07-18

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/07/21 (6)

8.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

M102316

(6X)

1- put screws in nut plates before powder coating to keep thread clean

2- Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

1:40
320°F
2:10

M-H 08/07/21

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

FD 08/07/21 (6)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

ST 510

8/7/23 (6)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/20

Job Completion



U 08-08-19

Thursday, 17/07/2008 1:36:10 PM

User:

Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: UPPER BLADE SUPPORT ASSY
Job Number	: 40597		
Estimate Number	: 13471		
P.O. Number	:	Part Number	: PB674300175
This Issue	: 17/07/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: B6743001 P.11
First Issue	: / /	Project Number	: N/A
Previous Run	:	Drawing Revision	: B1
Written By	:	Material	:
Checked & Approved By	: <u>mf 08-07-17</u>	Due Date	: 24/07/2008
Comment	: Est Rev:A 08-07-17 new issue DD verified by:ec		

Qty: 6 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PB6743001167 Long Side Plate



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Long Side Plate

batch: B40028SK 08.07.17 6

2.0 PB6743001169 Long Support Plate



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Long Support Plate

batch: B40029SK 08.07.17 6

3.0 PB6743001171 Mounting Plate



Comment: Qty.: 6.0000 Each(s)/Unit Total: 60.0000 Each(s)

Mounting Plate

batch: B37670SK 08.07.17 6

4.0 D34501 Reinforcement Plate



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Reinforcement Plate

batch: B39954SK 08.07.17 6

5.0 LARGE FAB 1 LARGE FABRICATION RESOURCE 1



Comment: Weld assembly as per dwg PB67-43001

SK 08.07.17 6